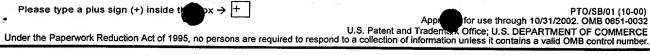
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			Attorney Do	ket Nu	nber	HON 1448-0	19
DECLARATION	FOR SIGN		First Named	Invento	r	Luke, et al.	
PATENT A				COMPL	ETE I	F KNOWN	
(37 CI	FR 1.	63)	Application N	lumber			
⊠ Destaration			Filing Date		Here	with	
Declaration Submitted OR	Sul	claration bmitted after Initia	al Group Art Un	it			
with Initial Filing	(37	ng (surcharge ' CFR 1.16 (e)) uired)	Examiner Na	me			
As a below named inventor, I hereby declare that: My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: SYSTEM AND METHOD FOR SPOTTING MOVEABLE MOLD CORES the specification of which (Title of the Invention) is attached hereto OR was filed on (MM/DD/YYYY) as United States Application Number or PCT International Application Number I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above. I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1 56 including for continuation-in-part applications, material information which became available between the filling date of the prior application and the national or PCT international filling date of the continuation-in-part application. I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT international application which designated at least one country other than the United States of							
America, listed below and he or of any PCT international a	pplicatio	n having a filing date Country	Foreign Filing Date (MM/DD/YYYY)	eation on v	which pri	ority is claimed.	
Number(s)	Country	(МИЛООЛТТҮҮ)			IYESI		
Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto:							
I hereby claim the benefit under 35 U.S.C. 1 19(e) of any United States provisional application(s) listed below.							
Application Number	(s)	Filing Date	(MM/DD/YYYY)		Additio	onal provisional a	application

numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto.

[Page 1 of 2]
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hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1 001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.							
NAME OF SOLE OR FIRST IN	VENTOR			A peti	tion has been f	filed for this unsigned inve	entor
Given Name [first and middle [if any]) Michael A.				Family Name or Surname Luke			
	i. Lu	h				Date 3-16-01	
Residence: City Milford Center			state Ohi	io	Country USA	Citizenship USA	
Mailing Address 21250 N. Darby Co	Эе						
Mailing Address							
City Milford Center	State Ohio)		ZIP 43045		Country USA	
NAME OF SECOND INVENTOR	₹:			A petition has been filed for this unsigned inventor			
Given Name (first and middle [if any]) G. David				Family Name or Surname Reffitt			
Inventor's Signature & Dav Reflice Date 3-16-01							
Residence: City East Liberty	State Ohio	State Ohio Country USA		Citizenship USA			
Mailing Address 9765 E. Foundry Street							
Mailing Address							
City East Liberty	State Ohio			ZIP 433	319	Country USA	
Additional inventors are being named	Additional inventors are being named on the 1supplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto.						

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PTO/SB/02A (1 1-00)

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DECLARATION

ADDITIONAL INVENTOR(S) Supplemental Sheet Page 1 of 1

Name of Additional Joint Inventor, if		A petition has been filed for this unsigned inventor						
Given Name (first and middle [if any])				Family Name or Surname				
Hiroshi			Suga	wara Horis	shi	Suzawara		
Inventor's Signature	Su	J. com	ana 3/16/01					
Residence: City Columbus	Sta	_{ate} Ohio		Country USA		Citizenship Japan		
Mailing Address 7056 Lakebrook Blvd.								
Mailing Address								
મું ુંCity Columbus	Sta	ate Ohio		ZIP 43235	Coun	try USA		
Name of Additional Joint Inventor, if a	ıny:			A petition has been	filed for t	his unsigned inventor		
Given Name (first and middle [if an	y])			Family	Name or	Surname		
was:								
inventor's Signature						Date		
Residence: City	St	ate	Country Citizenship			Citizenship		
Mailing Address								
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Name of Additional Joint Inventor, if a	ny:			petition has been fi	led for th	is unsigned inventor		
Given Name (first and middle [if any	Family Name or Surname							
Inventor's Signature Date								
Residence: City State Country Citizenship								
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Application Number		
Filing Date	Herewith	
First Named Inventor	Luke, et al.	
Group Art Unit		
Examiner Name		
Attorney Docket Number	HON 1448-019	

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	Jeffrey S. St	andley		34,021			
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,A.,	Alan T. McI	Donald		28,099			
	Vince Ciam	acco		46,626]	
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I am the: Applicant/Inventor. Assignee of record of the entire interest. See 37 CFR 3.71. Statement under 37 CFR 3.73(b) is enclosed. (Form PTO/SB/96).							
SIGNATURE of Applicant or Assignee of Record							
Name Michael A. Luke							
Signature	Signature Mihla Luh						
Date	Date 3-/6-0/						
Note: Signatures of all the inventors or assignees of record of the entire interest or their representative(s) are required. Submit multiple forms if more than one signature is required, see below.*							
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First Named Inventor	Luke, et al.
Group Art Unit	
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Attorney Docket Number	HON 1448-019

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	Cutioner(s)) named below: Name		T	Registra	tion Num	nber]
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	Eric M. Ga	yan		46,	103			
	Alan T. Mo	Donald		28,	099			
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SIGNATURE of Applicant or Assignee of Record								
Name	Name G. David Reffitt							
Signature	21/2	Du Bellin						
Date								
Note: Signatures of all the inventors or assignees of record of the entire interest or their representative(s) are required. Submit multiple forms if more than one signature is required, see below.*								
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SIGNATURE of Applicant or Assignee of Record							
Name	Hiroshi Sugawara						
Signature	Hirshi Sugaware						
Date	3/16/01						
Note: Signature multiple forms if	es of all the more than	inventors or assignees of record of the entire int one signature is required, see below.*	erest c	or their representativ	/e(s) are required.	Submit	
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